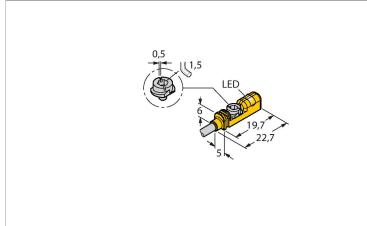


# BIM-UNTK-AP6X Magnetic Field Sensor – Compact design for small hydraulic cylinders



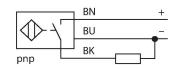
### Technical data

| TypeBIM-UNTK-AP6XID $4686005$ General dataPass speed $\leq 0.3 \text{ m/s}$ Repeatability $\leq \pm 0.3 \text{ mm}$ Temperature drift $\leq 0.3 \text{ mm}$ Hysteresis $\leq 1 \text{ mm}$ Electrical dataOperating voltage U <sub>B</sub> $1030 \text{ VDC}$ Ripple U <sub>ss</sub> $\leq 10 \% U_{Bmax}$ DC rated operating current I <sub>e</sub> $\leq 150 \text{ mA}$ |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
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| Hysteresis $\leq$ 1 mmElectrical data1030 VDCOperating voltage U <sub>B</sub> 1030 VDCRipple U <sub>ss</sub> $\leq$ 10 % U <sub>Bmax</sub> DC rated operating current I <sub>o</sub> $\leq$ 150 mA                                                                                                                                                                         |
| Electrical dataOperating voltage $U_{B}$ 1030 VDCRipple $U_{ss}$ $\leq$ 10 % $U_{Bmax}$ DC rated operating current $I_{e}$ $\leq$ 150 mA                                                                                                                                                                                                                                   |
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| Ripple Uss $\leq 10 \% U_{Bmax}$ DC rated operating current I. $\leq 150 \text{ mA}$                                                                                                                                                                                                                                                                                       |
| DC rated operating current I₀ ≤ 150 mA                                                                                                                                                                                                                                                                                                                                     |
|                                                                                                                                                                                                                                                                                                                                                                            |
|                                                                                                                                                                                                                                                                                                                                                                            |
| No-load current ≤ 15 mA                                                                                                                                                                                                                                                                                                                                                    |
| Residual current ≤ 0.1 mA                                                                                                                                                                                                                                                                                                                                                  |
| Isolation test voltage 0.5 kV                                                                                                                                                                                                                                                                                                                                              |
| Short-circuit protection yes/Cyclic                                                                                                                                                                                                                                                                                                                                        |
| Voltage drop at $I_e$ $\leq 1.8 V$                                                                                                                                                                                                                                                                                                                                         |
| Wire break/reverse polarity protection yes/Complete                                                                                                                                                                                                                                                                                                                        |
| Output function 3-wire, NO contact, PNP                                                                                                                                                                                                                                                                                                                                    |
| Switching frequency 0.02 kHz                                                                                                                                                                                                                                                                                                                                               |
| Mechanical data                                                                                                                                                                                                                                                                                                                                                            |
| Design Rectangular, UNTK                                                                                                                                                                                                                                                                                                                                                   |
| Dimensions 19.7 x 5 x 6 mm                                                                                                                                                                                                                                                                                                                                                 |
| Housing material Plastic, PP                                                                                                                                                                                                                                                                                                                                               |
| Active area material Plastic, PP                                                                                                                                                                                                                                                                                                                                           |
| Tightening torque fixing screw 0.4 Nm                                                                                                                                                                                                                                                                                                                                      |
| Electrical connection Cable                                                                                                                                                                                                                                                                                                                                                |

## Features

- For T-groove cylinders without mounting accessories
- Optional accessories for mounting on other cylindrical housings.
- One-hand mounting possible
- Tool for fine adjustments and stopper directly mountable on the sensor
- Stable mounting
- Magneto-resistive sensor
- DC 3-wire, 10...30 VDC
- NO contact, PNP output
- Cable connection

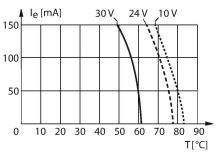
# Wiring diagram



# Functional principle

Magnetic field sensors are actuated by magnetic fields through which they detect the position of pistons in pneumatic cylinders. As Magnetic fields can permeate nonmagnetizable metals, they detect a permanent magnet attached to the piston through the aluminium wall of a cylinder.

The derating curve is valid for devices installed in metal. For air installation with 150 mA power supply: 10 V 50 °C, 24 V 40 °C, 30 V 19 °C.



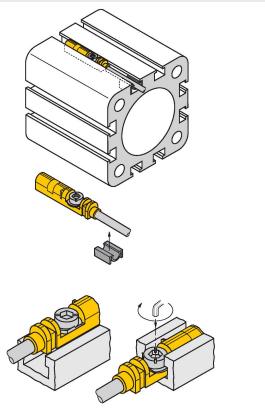


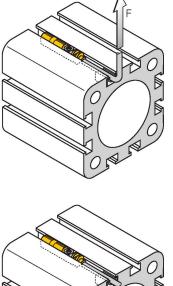
# Technical data

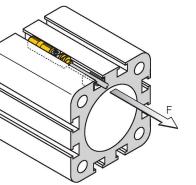
| Cable quality                      | Ø 3 mm, Gray, Lif9Y-11Y, PUR, 2 m                                        |
|------------------------------------|--------------------------------------------------------------------------|
|                                    | Suited for E-ChainSystems® acc. to man-<br>ufacturers declaration H1063M |
| Core cross-section                 | 3 x 0.14 mm <sup>2</sup>                                                 |
| Environmental conditions           |                                                                          |
| Ambient temperature                | -25+70 °C                                                                |
| Vibration resistance               | 55 Hz (1 mm)                                                             |
| Shock resistance                   | 30 g (11 ms)                                                             |
| Protection class                   | IP68                                                                     |
| MTTF                               | 2283 years acc. to SN 29500 (Ed. 99) 40<br>°C                            |
| Mounting on the following profiles |                                                                          |
| Cylindrical design                 |                                                                          |
| Switching state                    | LED, Yellow                                                              |
| Included in delivery               | Cable clip                                                               |

# Mounting instructions

Mounting instructions/Description





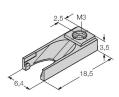


Thanks to the mounting lip, the sensor can be inserted into the groove from above with one hand. Mount the sensors as follows using the patented wing screw: The wing screw and the female thread feature a lefthand thread. Two small plastic lips keep the screw in position, ready-to-install. Turn the screw clockwise. The screw moves out of the thread and hits the upper grooves with the wings. The sensor is thus pressed down and locked in position. A few degrees up to approximately 1.5 turns of the screw with a slotted screwdriver (blade width 0.5 mm) or a 1.5 mm Allen key are sufficient to ensure vibration-proof fastening, depending on the shape of the slot. A tightening torque of 0.4 Nm is sufficient for safe mounting without damaging the cylinder. The sensor can now withstand an axial and radial tensile load of F=100N applied on the cable. A cable clip is included in the scope of delivery. It enables smooth cable routing in the groove and ensures that the cable is fastened as securely as possible. The corresponding accessories for mounting on other cylindrical housings must be ordered separately.



### Accessories

#### UNT-STOPPER



4685751 Accessories for finetuning the switchpoint on L T-groove cylinders; snap-locked in the BIM-UNT fixture; suited for multiple use; material: plastic

6970411

Accessories for mounting the sensors

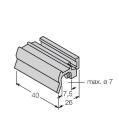
BIM-INT and BIM-UNT on tie-rod

cylinders; Cylinder diameter: 50...

mounting accessories for other cylinder diameters on request

63 mm; material: Aluminium; Further

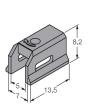
#### KLZ1-INT



#### 6970410

Accessories for mounting the sensors BIM-INT and BIM-UNT on tie-rod cylinders; cylinder diameter: 32... 40 mm; material: Aluminum; further mounting accessories for other cylinder diameters on request

#### KLDT-UNT2



#### 6913351

Mounting bracket for mounting magnetic field sensors on dovetail groove cylinders; groove width: 7 mm; material: PPS

#### KLDT-UNT3

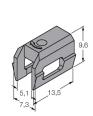
KLZ2-INT



nax. ø 9

6913352 Mounting bracket for mounting magnetic field sensors on dovetail groove cylinders; groove width: 9.4 mm; material: PPS

#### KLDT-UNT6



#### 6913355

Mounting bracket for mounting magnetic field sensors on dovetail groove cylinders; groove width: 7.35 mm; material: PPS